

ORIGINAL

PREMIER AVIATION, INC.	
3000 Aviation Parkway, Concord, California, 94520	
REV.	DATE
B1	8/1/80
DISUVER 867-43001	

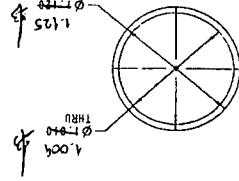
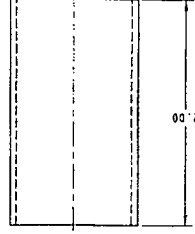
SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40280

287 INNER TUBE GUIDE, BLADE POSITIONER

MATL: 6061-T6, 00-A-200/8
SCALE: 2.000

1.125 O.D. x 0.058 WALL

2CM
①



RELEASED
off of 4.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:45 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INNER TUBE GUIDE, BLADE POSITIONER
 Job Number : 40292
 Estimate Number : 13437
 P.O. Number : Part Number : PB6743001287
 This Issue : 7/4/2008 S.O. No. : Drawing Number : B6743001 P.36
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : SMALL /MED FAB Drawing Revision : B1
 Previous Run : Material :
 Due Date : 7/11/2008 Qty: 5 Um: Each
 Written By : JA 08 07 07
 Checked & Approved By : JA 08 07 07
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1125W058 6061T6 TUBE



Comment: Qty.: 0.1749 f(s)/Unit Total : 0.8747 f(s)
 6061T6 TUBE
 batch: M17932

JA 08-07-04 5

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- deburr

JA 08-07-04 5

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JA 08/07/04 5

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: WA

JA 08-07-04 5

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

JA 08/05/08

Job Completion



mf 08-08-01